



OFFER DETAILS

Stock-No.	03461
Type of machine	Vertical Turret Lathe - Double Column
Make	UMARO
Type	SC 27 CNC MS2
Year of manufacture	2007
Type of control	CNC
Control name	Siemens 840D CNC
Location	ex Works Bavaria
Country of origin	Germany
Delivery time	to be agreed upon
Freight basis	ex works bavaria
Price	on request

TECHNICAL DETAILS

faceplate diameter	2500 mm
max. swing diameter over bed	2700 mm
turning height	2500 mm
Control	Siemens 840D CNC
workpiece weight max.	30 t
workpiece dia.	2500 mm
Crossbar travel distance every 100 mm	1200 mm
Piston rod	1500 mm
ram diameter	250 x 250 mm
traversing speed	8 m/min
Max. vertical feed rate	6000 mm/min
Max. cross feed	8000 mm/min
Speed of the machine table	180 U/min
tool changing time	1 min
cutting speed	140 m/min
Cutting depth	14 mm
Power Capacity of main drive	100 kW
weight of the machine ca.	47 t
dimensions of the machine ca.	12,5 x 8,0 x 6,7 m

ADDITIONAL INFORMATION

Features/Accessories:

- Crossbars every 100 mm, including locking mechanism
- 2 ram units with a cross-section of 250 x 250 mm; travel distance 1500 mm

- Both ram units can be moved through the center (100 mm each, i.e., both ball screws are offset from each other with collision protection)
- ZF gearbox for main drive: AC 100 kW / S1 Siemens, speed 0-180 rpm
- 2 tool changers, each with 16 stations
- Max. tool weight 50 kg; max. 800 kg in the tool changer
- 2 Renishaw touch probes with zero-point touch
- Renishaw touch probe for workpiece measurement

LINK TO OFFER

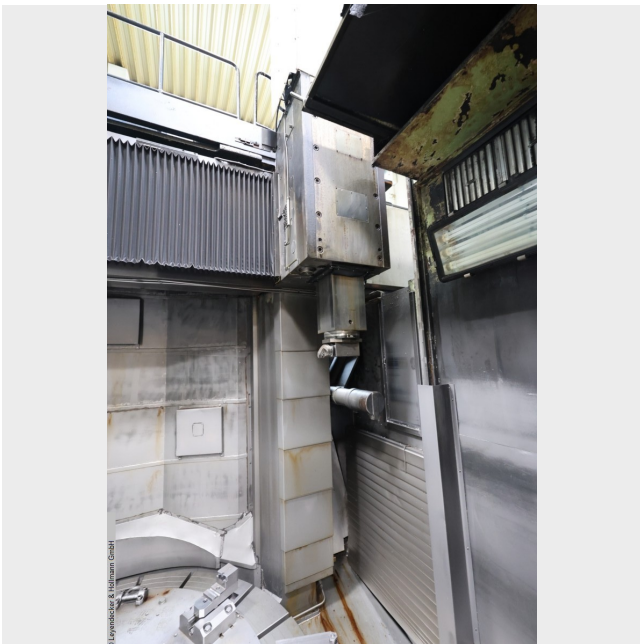
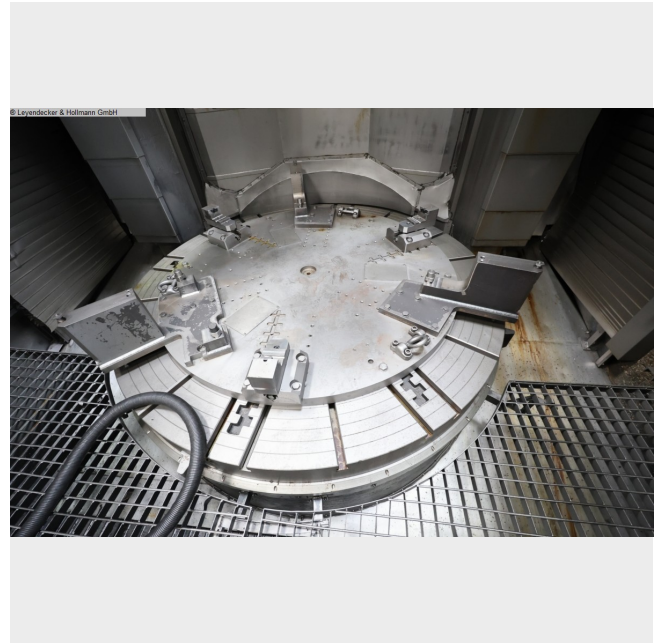
<http://lhnew.feuer.work/details-en/machine/O3461-umaro>
Offer subject of alterations (prior sales and errors excepted)

DETAIL PHOTOS



UMARO

SC 27 CNC MS2



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