PAMA
Speedmat 2/TR 8

OFFER DETAILS

Stock-No. 03413

Type of machine	Machining Center - Universal
Make	PAMA
Type	Speedmat 2/TR 8
Year of manufacture	2008
Type of control	CNC
Control name	Siemens Sinumerik 840 D
Location	ex works North Rhine-Westfalia
Country of origin	Italien
Delivery time	to be agreed upon
Freight basis	ex works
Price	on request

TECHNICAL DETAILS

x-travel	2500 mm
y-travel	2500 mm
z-travel	1700 mm
control	Siemens Sinumerik 840 D
max. workpiece weight	6000 kg
spindle diameter	130 mm
quill stroke	700 mm
tool taper	ISO 50 DIN 69871 - AD
max. torque at the spindle	1847 Nm
total power requirement	65 kW
weight of the machine ca.	45 t
dimensions of the machine ca.	10,9 x 9,3 x 5,7 m

ADDITIONAL INFORMATION

Work table
- -Clamping surface 2500 x 2000 mm
- -Table height above floor 800 mm

Feed speed
- -x-axis 0.5 to 10000 mm/min
- -y-axis 0.5 to 10000 mm/min
- -Z-axis 0.5 to 10,000 mm/min
- -Rapid traverse (x/y/z) 25 / 25 / 25 m/min
- -Max. feed force (x/y/z) 28,000 / 27,000 / 28,000 N

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Spindle speeds in rpm
-Gear stage 1: 6 to 1004 rpm
-Gear stage 2: 950 to 4000 rpm

Equipment/accessories:
-Approx. 30 SK 50 tool holders
-1 measuring probe
-Coolant system/paper belt filter & chip conveyor
-Cooler
-Oil mist extraction
-Fixators
-Technical documentation

LINK TO OFFER

http://lhnew.feuer.work/details-en/machine/03413-pama
Offer subject of alterations (prior sales and errors excepted)

DETAIL PHOTOS

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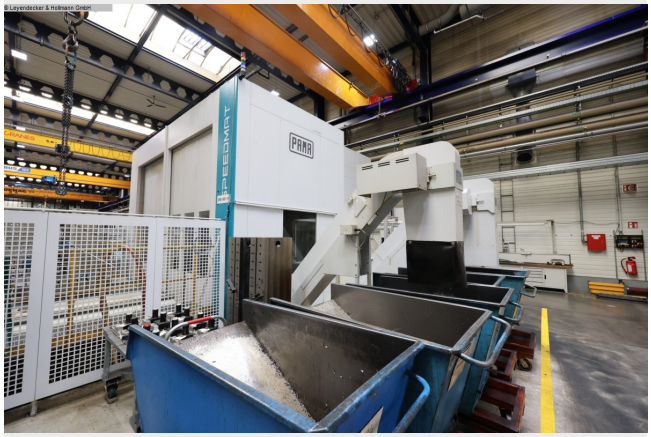

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